MATERIAL SAFETY DATA SHEET

SILICONE ELASTOMER BLEND - 9040

1. PRODUCT AND COMPANY IDENTIFICATION

McKinley Resources
PO Box 810472
Dallas, TX 75381

24 Hour Emergency Telephone: (989) 496-5900
Customer Service: (972) 620-9730
Product Disposal Information: (989) 496-6315
CHEMTREC: (800) 424-9300

Revision Date: 2011/02/15

Generic Description: Silicone
Physical Form: Thixotropic Solid
Color: Light straw
Odor: Slight odor

NFPA Profile: Health 1 Flammability 2 Instability/Reactivity 0

Note: NFPA = National Fire Protection Association

2. HAZARDS IDENTIFICATION

POTENTIAL HEALTH EFFECTS

Acute Effects

Eye: Direct contact may cause mild irritation.
Skin: No significant irritation expected from a single short-term exposure.
Inhalation: No significant effects expected from a single short-term exposure.
Oral: Low ingestion hazard in normal use.

Prolonged/Repeated Exposure Effects

Skin: Repeated or prolonged exposure may cause irritation.
Inhalation: No known applicable information.
Oral: No known applicable information.

Signs and Symptoms of Overexposure

No known applicable information.

Medical Conditions Aggravated by Exposure

No known applicable information.
3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>CAS Number</th>
<th>Wt %</th>
<th>Component Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>541-02-6</td>
<td>70.0 - 90.0</td>
<td>Decamethylcyclopentasiloxane</td>
</tr>
</tbody>
</table>

The above components are hazardous as defined in 29 CFR 1910.1200.

4. FIRST AID MEASURES

Eye: Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for 5 minutes while holding the eyelid(s) open. Obtain medical attention.

Skin: No health effects expected. If irritation does occur flush with lukewarm, gently flowing water for 5 minutes. If irritation persists, obtain medical advice.

Inhalation: If symptoms are experienced remove source of contamination or move victim to fresh air. If irritation persists, obtain medical advice.

Oral: If irritation or discomfort occur, obtain medical advice.

Notes to Physician: Treat according to person's condition and specifics of exposure.

5. FIRE FIGHTING MEASURES

Flash Point: 195.8 °F / 91 °C (Seta Closed Cup)

Autoignition Temperature: Not determined.

Flammability Limits in Air: Not determined.

Extinguishing Media: On large fires use dry chemical, foam or water spray. On small fires use carbon dioxide (CO2), dry chemical or water spray. Water can be used to cool fire exposed containers.

Fire Fighting Measures: Self-contained breathing apparatus and protective clothing should be worn in fighting large fires involving chemicals. Determine the need to evacuate or isolate the area according to your local emergency plan. Use water spray to keep fire exposed containers cool.

Unusual Fire Hazards: Static electricity will accumulate and may ignite vapors. Prevent a possible fire hazard by bonding and grounding or inert gas purge.
6. ACCIDENTAL RELEASE MEASURES

Containment/Clean up: Remove possible ignition sources. Determine whether to evacuate or isolate the area according to your local emergency plan. Observe all personal protection equipment recommendations described in Sections 5 and 8. Wipe up or scrape up and contain for salvage or disposal. Clean area as appropriate since spilled materials, even in small quantities, may present a slip hazard. Final cleaning may require use of steam, solvents or detergents. Dispose of saturated absorbent or cleaning materials appropriately, since spontaneous heating may occur. Local, state and federal laws and regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which federal, state and local laws and regulations are applicable. Sections 13 and 15 of this MSDS provide information regarding certain federal and state requirements.

Note: See Section 8 for Personal Protective Equipment for Spills. Call (989) 496-5900, if additional information is required.

7. HANDLING AND STORAGE

Use with adequate ventilation. Avoid eye contact. Avoid skin contact.

Static electricity will accumulate and may ignite vapors. Prevent a possible fire hazard by bonding and grounding or inert gas purge. Keep container closed and away from heat, sparks, and flame. This material in its finely divided form presents an explosion hazard. Follow NFPA 654 (for chemical dusts) or 484 (for metal dusts) as appropriate for managing dust hazards to minimize secondary explosion potential.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Component Exposure Limits

<table>
<thead>
<tr>
<th>CAS Number</th>
<th>Component Name</th>
<th>Exposure Limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>541-02-6</td>
<td>Decamethylcyclopentasiloxane</td>
<td>TWA 10 ppm</td>
</tr>
</tbody>
</table>

Engineering Controls

Local Ventilation: None should be needed.
General Ventilation: Recommended.

Personal Protective Equipment for Routine Handling

Eyes: Use proper protection - safety glasses as a minimum.
Skin: Washing at mealtime and end of shift is adequate.
Suitable Gloves: Avoid skin contact by implementing good industrial hygiene practices and procedures. Select and use gloves and/or protective clothing to further minimize the potential for skin contact. Consult with your glove and/or personnel protective equipment manufacturer for selection of appropriate compatible materials.

Inhalation: No respiratory protection should be needed.

Suitable Respirator: None should be needed.

**Personal Protective Equipment for Spills**

Eyes: Use proper protection - safety glasses as a minimum.

Skin: Washing at mealtime and end of shift is adequate.

Inhalation/Suitable Respirator: No respiratory protection should be needed.

Precautionary Measures: Avoid eye contact. Avoid skin contact. Use reasonable care.

Note: These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions.

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### 9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical Form</td>
<td>Thixotropic Solid</td>
</tr>
<tr>
<td>Color</td>
<td>Light straw</td>
</tr>
<tr>
<td>Odor</td>
<td>Slight odor</td>
</tr>
<tr>
<td>Specific Gravity @ 25°C</td>
<td>0.94</td>
</tr>
<tr>
<td>Viscosity</td>
<td>400000 cSt</td>
</tr>
<tr>
<td>Freezing/Melting Point</td>
<td>Not determined</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>&gt; 150 °C</td>
</tr>
<tr>
<td>Vapor Pressure @ 25°C</td>
<td>Not determined</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>Not determined</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>Not determined</td>
</tr>
<tr>
<td>pH</td>
<td>Not determined</td>
</tr>
<tr>
<td>Volatile Content</td>
<td>Not determined</td>
</tr>
<tr>
<td>Flash Point</td>
<td>196.8 °F / 91 °C (Seta Closed Cup)</td>
</tr>
<tr>
<td>Autoignition Temperature</td>
<td>Not determined</td>
</tr>
<tr>
<td>Flammability Limits in Air</td>
<td>Not determined</td>
</tr>
</tbody>
</table>

Note: The above information is not intended for use in preparing product specifications.

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### 10. STABILITY AND REACTIVITY

Chemical Stability: Stable.
Hazardous Polymerization: Hazardous polymerization will not occur.
Conditions to Avoid: None.
Materials to Avoid: Oxidizing material can cause a reaction.

**Hazardous Decomposition Products**

Thermal breakdown of this product during fire or very high heat conditions may evolve the following decomposition products: Carbon oxides and traces of incompletely burned carbon compounds. Silicon dioxide. Formaldehyde.

<table>
<thead>
<tr>
<th>11. TOXICOLOGICAL INFORMATION</th>
</tr>
</thead>
</table>

**Acute Toxicology Data for Product**

<table>
<thead>
<tr>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral LD50: Rat</td>
<td>&gt; 2,000 mg/kg</td>
</tr>
<tr>
<td>Dermal LD50: Rabbit</td>
<td>&gt; 2,000 mg/kg</td>
</tr>
</tbody>
</table>

**Component Toxicology Information**

Results from a 2 year repeated vapour inhalation exposure study to rats of decamethylcyclopentasiloxane (D5) indicate effects (uterine endometrial tumors) in female animals. This finding occurred at the highest exposure dose (160 ppm) only. Studies to date have not demonstrated if this effect occurs through a pathway that is relevant to humans.

Based on the available information on its potential to cause harm to human health, Health Canada, in a 2008 screening assessment, has concluded that D5 is not entering the environment in a quantity or concentration or under conditions that constitute or may constitute a danger in Canada to human life or health (http://www.ec.gc.ca/substances/sse/eng/challenge/batch2/batch2_541-02-6.cfm).

**Special Hazard Information on Components**

No known applicable information.

<table>
<thead>
<tr>
<th>12. ECOLOGICAL INFORMATION</th>
</tr>
</thead>
</table>

**Environmental Fate and Distribution**

Complete information is not yet available.

**Environmental Effects**

Complete information is not yet available.
Fate and Effects in Waste Water Treatment Plants

Complete information is not yet available.

<table>
<thead>
<tr>
<th>Hazard Parameters (LC50 or EC50)</th>
<th>Ecotoxicity Classification Criteria</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute Aquatic Toxicity (mg/L)</td>
<td>High, Medium, Low</td>
</tr>
<tr>
<td>Acute Aquatic Toxicity</td>
<td>&lt;=1, &gt;1 and &lt;=100, &gt;100</td>
</tr>
<tr>
<td>Acute Terrestrial Toxicity</td>
<td>&lt;=100, &gt;100 and &lt;=2000, &gt;2000</td>
</tr>
</tbody>
</table>

This table is adapted from "Environmental Toxicology and Risk Assessment", ASTM STP 1179, p.34, 1993.

This table can be used to classify the ecotoxicity of this product when ecotoxicity data is listed above. Please read the other information presented in the section concerning the overall ecological safety of this material.

13. DISPOSAL CONSIDERATIONS

RCRA Hazard Class (40 CFR 261)

When a decision is made to discard this material, as received, is it classified as a hazardous waste? No.

State or local laws may impose additional regulatory requirements regarding disposal. Call (989) 496-6315, if additional information is required.

14. TRANSPORT INFORMATION

DOT Road Shipment Information (49 CFR 172.101)

Proper Shipping Name: Flammable solids, organic, n.o.s.

Hazard Technical Name: Cyclosiloxane

Hazard Class: 4.1

UN/NA Number: UN 1325

Packing Group: II

Hazard Label(s): Flammable Solid

Ocean Shipment (IMDG)

Proper Shipping Name: FLAMMABLE SOLID, ORGANIC, N.O.S.

Hazard Technical Name: Cyclosiloxane

Hazard Class: 4.1
UN/NA Number: UN 1325
Packing Group: II
Hazard Label(s): flammable solid

Air Shipment (IATA)
Proper Shipping Name: Flammable solid, organic, n.o.s.
Hazard Technical Name: Cyclosiloxane
Hazard Class: 4.1

15. REGULATORY INFORMATION
TSCA Status: All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

EPA SARA Title III Chemical Listings
Section 302 Extremely Hazardous Substances (40 CFR 355): None.
Section 304 CERCLA Hazardous Substances (40 CFR 302): None.

Section 311/312 Hazard Class (40 CFR 370):
Acute: No
Chronic: No
Fire: Yes
Pressure: No
Reactive: No

Section 313 Toxic Chemicals (40 CFR 372): None present or none present in regulated quantities.
Note: Chemicals are listed under the 313 Toxic Chemicals section only if they meet or exceed a reporting threshold.

Supplemental State Compliance Information

California

Warning: This product contains the following chemical(s) listed by the State of California under the Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65) as being known to cause cancer, birth defects or other reproductive harm.

None known.

Massachusetts

No ingredient regulated by MA Right-to-Know Law present.

New Jersey

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<td>213629-14-2</td>
<td>10.0 - 30.0</td>
<td>Dimethyl methylhydrogen siloxane reaction product with 1,5-hexadiene</td>
</tr>
<tr>
<td>None</td>
<td>&lt;1.0</td>
<td>Dimethylcyclosiloxanes</td>
</tr>
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Pennsylvania

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These data are offered in good faith as typical values and not as product specifications. No warranty, either expressed or implied, is hereby made. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate.